



TOOLING LIST

TOOLING LIST FOR SPECIALTY BENDING

Need pricing on custom bending or have an inquiry about the tooling list below? Call us at 800-879-4418 or e-mail us at estimating@sharpeproducts.com. Most custom bending jobs have lead times of one week to start bending, which allows us to offer you quick turnaround times for your project.

Outside Dia.	Pipe Size	Center Line Radius
1/4" (.25")		3/4" (.75"), 1 1/4" (1.25")
5/16" (.3125")		1 1/16" (1.0625"), 1 1/4" (1.25"), 1 9/16" (1.5625")
3/8" (.375")		3/4" (.75"), 15/16" (.9375"), 1 1/8" (1.125"), 1 1/4" (1.25"), 1 5/16" (1.3125") 1 7/8" (1.875")
.405"	1/8"	2 1/4" (2.25")
1/2" (.5")		15/16" (.9375"), 1", 1 1/4" (1.25"), 1 1/2" (1.5"), 1 3/4" (1.75"), 2", 2 1/4" (2.25"), 2 1/2" (2.5"), 2 11/16" (2.6875"), 4"
.54"	1/4"	1 1/8" (1.125"), 1 1/2" (1.5"), 2 1/2" (2.5")
9/16" (.5625")		1 1/2" (1.5"), 1 5/8" (1.625"), 2 1/2" (2.5"), 5"
5/8" (.625")		3/4" (.75"), 27/32" (.844"), 1 3/16" (1.1875"), 1 15/16" (1.9375"), 3", 3 1/8" (3.125")
.675"	3/8"	2 1/4" (2.25"), 2 1/2" (2.5"), 3"
11/16" (.6875")		1 3/4" (1.75")
3/4" (.75")		1 1/16" (1.0625"), 1 1/8" (1.125"), 1 3/16" (1.1875"), 1 1/4" (1.25"), 1 3/8" (1.375") 1 7/16" (1.4375"), 1 1/2" (1.5"), 1 11/16" (1.6875"), 1 3/4" (1.75"), 1 7/8" (1.875") 2", 2 1/4" (2.25"), 2 3/8" (2.375"), 2 1/2" (2.5"), 2 5/8" (2.625"), 2 3/4" (2.75") 3", 3 1/2" (3.5"), 4", 4 7/8" (4.875")
.84"	1/2"	2 1/2" (2.5"), 3 1/16" (3.0625"), 4 1/4" (4.25")
7/8" (.875")		1", 1 1/8" (1.125"), 1 1/4" (1.25"), 1 1/2" (1.5"), 1 3/4" (1.75"), 2", 2 1/8" (2.125") 2 1/4" (2.25"), 2 1/2" (2.5"), 2 9/16" (2.5625"), 3"
1"		1 1/2" (1.5"), 2", 2 1/4" (2.25"), 2 1/2" (2.5"), 2 3/4" (2.75"), 3", 3 1/2" (3.5"), 3 13/16" (3.8125"), 4", 4 13/16" (4.8125"), 5", 6", 10 1/2" (10.5")
1.05"	3/4"	1 1/8" (1.125"), 1 1/2" (1.5"), 2 1/4" (2.25"), 2 1/2" (2.5"), 3", 3 3/4" (3.75"), 4", 4 1/2" (4.5") 5 1/4" (5.25"), 9"
1 1/8" (1.125")		2", 2 1/8" (2.125"), 2 1/4" (2.25"), 2 5/16" (2.3125"), 2 1/2" (2.5"), 2 3/4" (2.75"), 3", 3 1/2" (3.5"), 4", 4 1/2" (4.5"), 8 3/4" (8.75")
1 1/4" (1.25")		2", 2 1/4" (2.25"), 2 1/2" (2.5"), 3", 3 1/2" (3.5"), 3 5/8" (3.625"), 3 3/4" (3.75"), 4", 4 1/2" (4.5"), 5 1/4" (5.25"), 6"
1.315"	1"	1 5/16" (1.3125"), 1 1/2" (1.5"), 2", 2 1/2" (2.5"), 2 5/8" (2.625"), 3", 4", 4 5/8" (4.625"), 5", 6", 6 7/8" (6.875"), 7 1/2" (7.5"), 8 1/2" (8.5")
1 3/8" (1.375")		1 1/2" (1.5"), 2", 2 1/2" (2.5"), 3", 3 1/2" (3.5"), 3 3/4" (3.75"), 4", 5"
1 1/2" (1.5")		1 5/8" (1.625"), 2", 2 1/4" (2.25"), 2 1/2" (2.5"), 2 3/4" (2.75"), 2 15/16" (2.9375"), 3", 3 1/2" (3.5"), 4", 4 3/4" (4.75"), 5", 6", 7 1/4" (7.25"), 9"
1 5/8" (1.625")		2 1/2" (2.5"), 2 13/16" (2.8125"), 3", 3 1/2" (3.5"), 4", 5 5/8" (5.625"), 5 7/8" (5.875"), 7"
1.66"	1 1/4"	2", 2 1/2" (2.5"), 2 11/16" (2.6875"), 3", 3 1/2" (3.5"), 4", 4 1/2" (4.5"), 5", 6", 7", 7 1/2", 8", 9", 12"
1 3/4" (1.75")		2 1/2" (2.5"), 3", 3 1/2" (3.5"), 3 15/16" (3.9375"), 4", 4 1/4" (4.25"), 5 1/2" (5.5"), 6", 7"
1.9"	1 1/2"	2 1/2" (2.5"), 3", 4", 4 1/2" (4.5"), 5", 5 3/4" (5.75"), 6", 7", 7 1/2" (7.5"), 8", 9"
2"		2 1/2" (2.5"), 2 7/8" (2.875"), 3", 3 1/4" (3.25"), 4", 5", 6", 10"
2 1/8" (2.125")		3", 3 15/16" (3.9375"), 6", 8"
2 1/4" (2.25")		4 3/4" (4.75"), 6 1/2" (6.5")
2 3/8" (2.375")	2"	3", 4", 4 7/8" (4.875"), 5 3/16" (5.1875"), 6", 7 1/8" (7.125"), 8 1/2" (8.5"), 10 3/4" (10.75"), 12"
2 1/2" (2.5")		3 3/4" (3.75"), 5", 5 1/16" (5.0625"), 5 1/4" (5.25"), 6 1/4" (6.25")
2 3/4" (2.75")		3 7/8" (3.875"), 4 1/2" (4.5"), 8 1/4" (8.25")
2 7/8" (2.875")	2 1/2"	3 7/8" (3.875"), 5"
3"		4", 4 1/2" (4.5"), 5", 6 3/8" (6.375")
3 1/4" (3.25")		4 1/2" (4.5")
3 1/2" (3.5")	3"	5", 6", 8 1/2" (8.5"), 9", 10 3/4" (10.75"), 14 3/4" (14.75")
4"	3 1/2"	4", 12", 16"